

Work Order ID 58595

Wednesday, May 12, 2010 8:46:54 AM



Page 1

Item ID: D4016-3

Accept



Setup Start



Revision ID:

Item Name: Hinge Half, Lid

Stop



Start Date: 5/12/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 5/14/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:	Process Plan:	<i>MF</i>	Date: 10-5-12	Tooling:	Date:	Run	Start	
	QC:		Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
D4016	A								
100	Cut blanks as per folio	0.00							

Memo
CUT BLANK as per folio

10-5-12 *le P*

110		0.00							
HAAS 1									
HAAS CNC vertical machine #1	Memo	0.00							

Memo
MACHINE AS PER FOLIO FA874 AND DWG
FOLIO REV: AA
DWG REV: A

10-5-15 *6 6*

DEBURR

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	City	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	QC2- Inspect parts off machine FAI/FAIB	0.00	SL 10/05/15			6			

QC	Memo	0.00							
Quality Control			SL 10/05/16			6			

130 	QC8- Inspect parts - second check	0.00							
QC	Memo	0.00							

Quality Control

160 	Identify as per dwg & Stock Location <u>basket</u>	0.00							
Packaging	Memo	0.00							

Packaging

(6) PD 10.05.18

W/O:		WORK ORDER CHANGES					
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Picklist Print

Wednesday, May 12, 2010 8:46:53 AM

Page 1

Work Order ID: 58595



Parent Item: D4016-3



Parent Item Name: Hinge Half, Lid

Start Date: 5/12/2010

Required Date: 5/14/2010

Comments: JIPP REV:A NEW ISSUE 09-11-27 JL VERIFIED BY:DD
per dwg REV.A DD 10.02.22 verified by:EC

IPP Rev:B as

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M304B1.000X1.000		Purchased	No			100	f	17.9789	0.08			

304 bar 1.00 x 1.00

Location Loc Qty Loc Code

MAT54 17.97894368
113290 17.9789437

.503

ark 10/05/14

W/O:		WORK ORDER CHANGES					
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DART AEROSPACE LTD	Work Order:	53595-1
Description:	Part Number:	74016-3
Inspection Dwg:	Rev:	Page 1 of 1

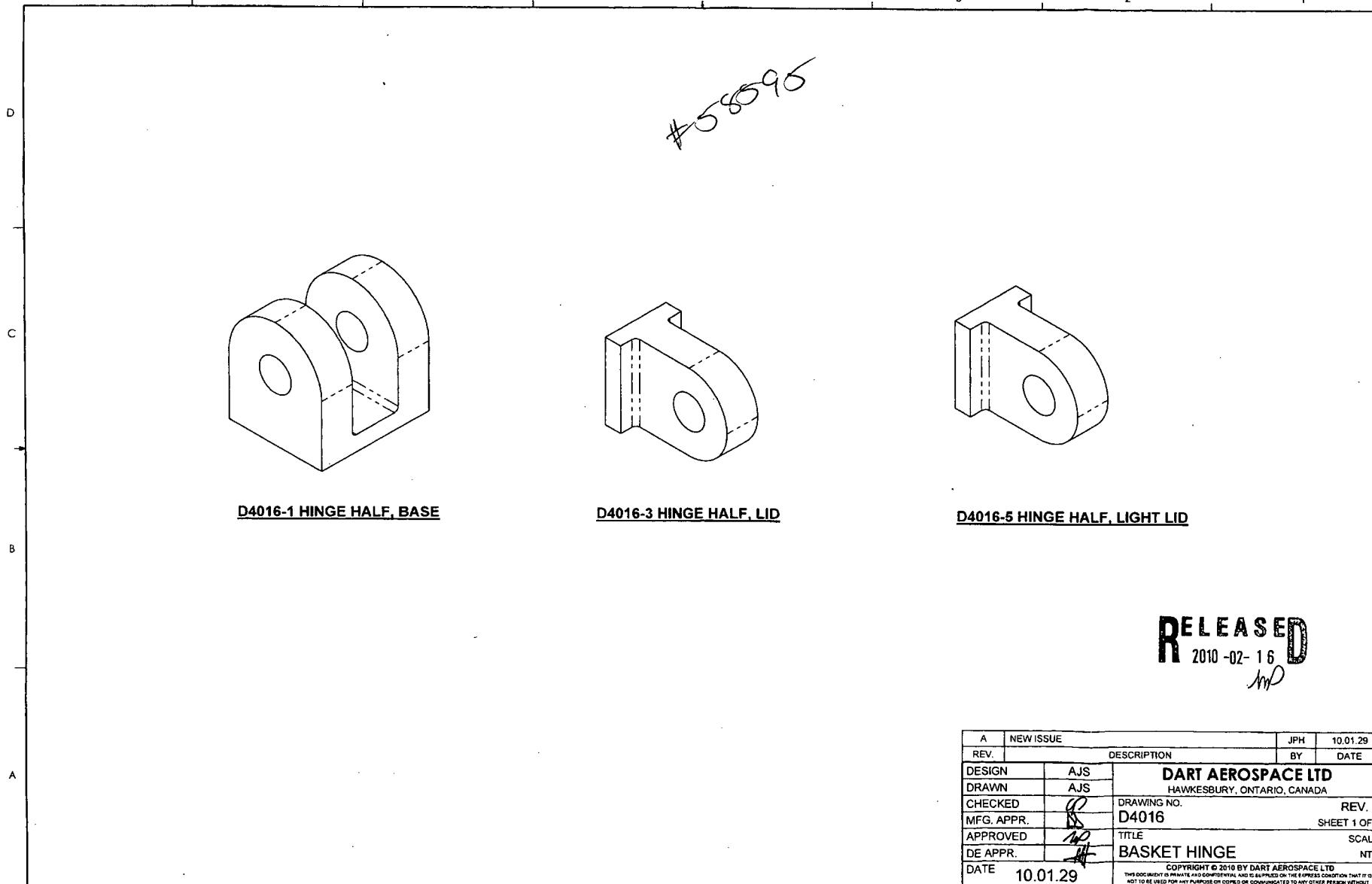
FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	<u>BB</u>	Audited by:	<u>JL</u>	Prototype Approval:	N/A
Date:	10/05/15	Date:	10/05/16	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

8 7 6 5 4 3 2 1



D4016-1 HINGE HALF, BASE

D4016-3 HINGE HALF, LID

D4016-5 HINGE HALF, LIGHT LID

RELEASED
2010-02-16
[Signature]

A	NEW ISSUE	JPH	10.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4016	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BASKET HINGE	NTS
DATE	10.01.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD. THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE KEPT IN CONFIDENCE AND NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

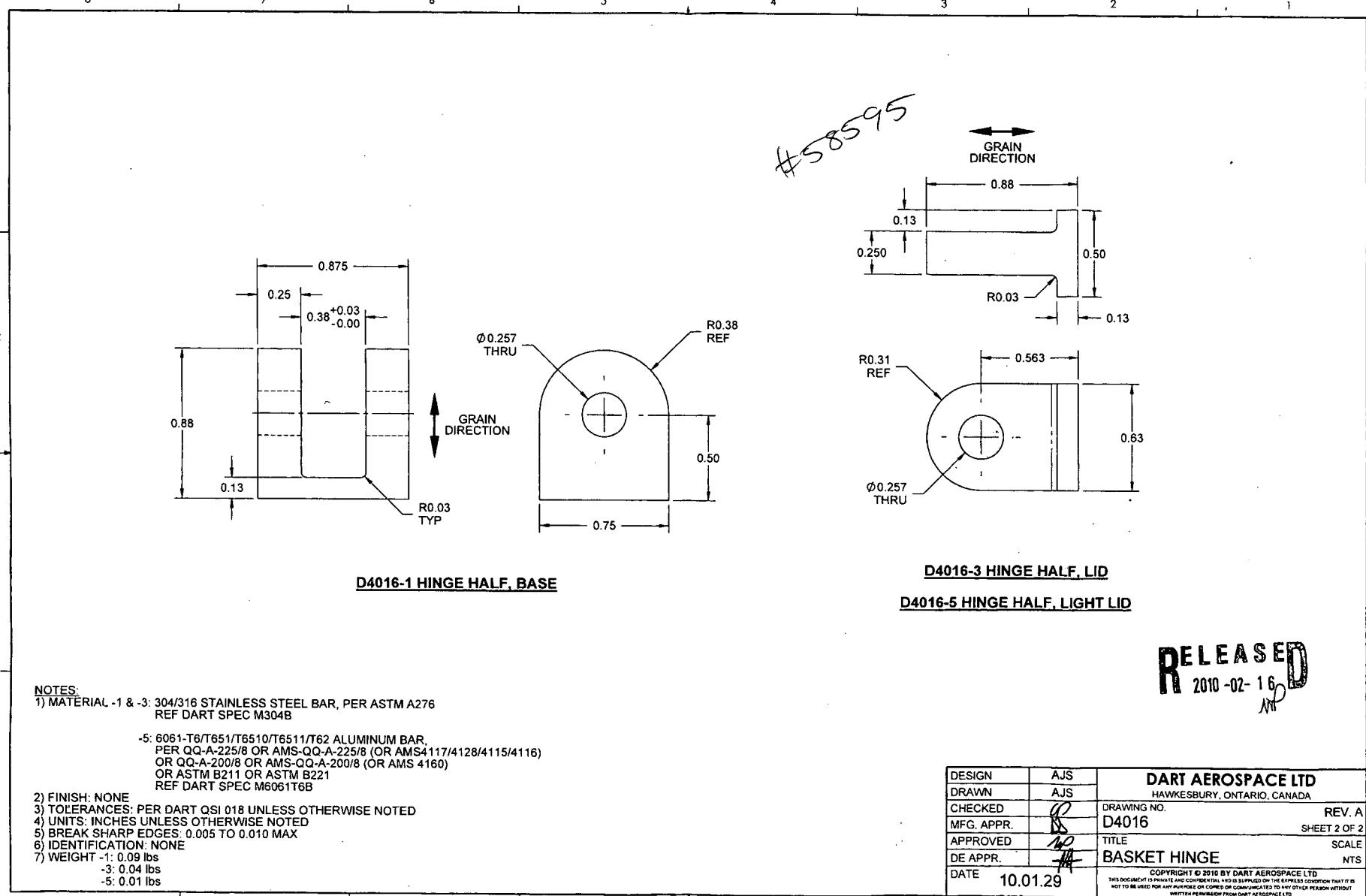
8 7 6 5 4 3 2 1

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DESIGN	AJS	DART AEROSPACE LTD
DRAVN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>DD</i>	DRAWING NO.
MFG. APPR.	<i>DS</i>	REV. A
APPROVED	<i>WJ</i>	D4016
DE APPR.	<i>MM</i>	SHEET 2 OF 2
DATE	10.01.29	TITLE
		SCALE
		NTS

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RELEASED
2010-02-16
AN

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